

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

MPP

Date: 13.12.10	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 13- 697
Product No.: D066-1001		Created By: VS	Approved By:	
Product Name: Bearpaws		Checked By:		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NE	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	N	SW/LM	
Customer Technical Support	N	MB/HS	
Marketing	N	HM	
Sales Support Manager	N	NM	

### Reason for Change:

Widen holes for clamps for easier installation

### Documents Affected:

D4930 Rev. B

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	VS	MDL-D066-1001 Rev. B	13.12.10 VS
6	Update Product Compatibility Matrix	N			
7	Notify TC / FAA of Change	N			
8					
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.12.12
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.12.12
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021(TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D066-1001-011/-013 at CHG 002	13.12.13
19	Create / Update PPP's	Y	KJ		13.12.13
20	Red Decals required?	N			
21	Update Document Control Database (Qpulse)	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.12.12
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.12.13
24	Manufacturing Licensing Agreement Update	N			

### Description / Action:

- Update routing to reflect D4930 Rev. B
- Perform test installation after manufacture of first article
- Update CNC programs so that D4930-1/-3 are manufactured per D4930 Rev. B

*delete work orders + rework - to scrap.*  
*D066-1001-011 x5 #109859 - ✓ MF 13-12-17*  
*-03 x10 #409860 - deleted - could not find*  
*3x D4930-1 #110386*

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_